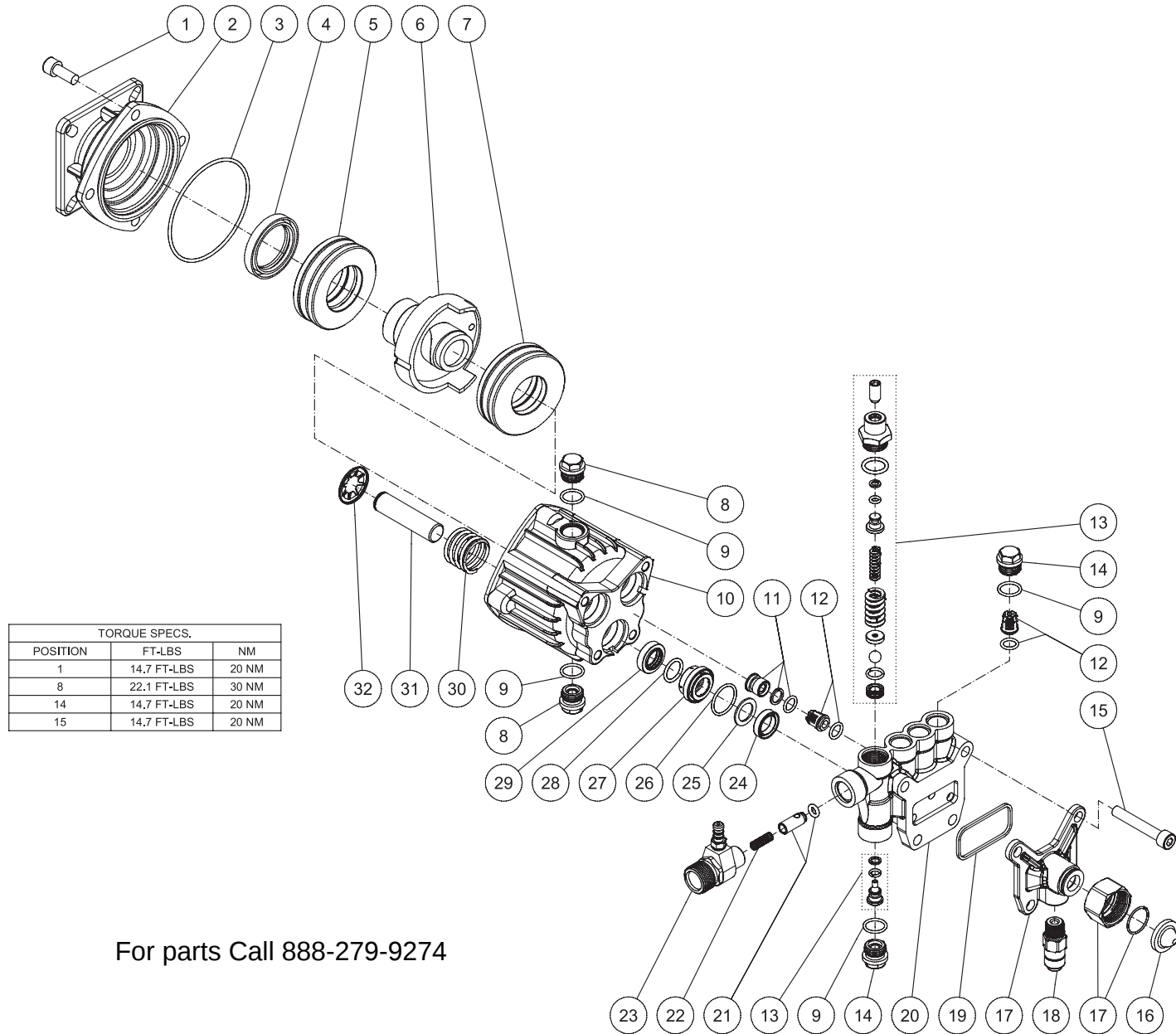


PUMP ASSEMBLY 3-0411



3-0411 080714 KMD			
PUMP ASSEMBLY			
ITEM	DESCRIPTION	PART #	QTY
1	SCREW	27-8432	4
2	FLANGE	46-1330	1
3	O-RING	25-0605	1
4	OIL SEAL	26-0320	1
5	REAR BEARING	N/A	1
6	WOBBLE PLATE ASSEMBLY	N/A	1
7	FRONT BEARING	N/A	1
8	PLUG	39-0233	2
9	O-RING	25-0606	6
10	PUMP HOUSING	N/A	1
11	KIT - INLET PLUG ASSEMBLY (SEE KIT 70-0512)	SEE KIT	3
12	VALVE ASSEMBLY (SEE KIT 70-0516)	SEE KIT	6
13	KIT - COMPLETE UNLOADER	70-0646	1
14	PLUG	39-0372	4
15	BOLT	27-9569	4
16	FILTER	19-0001	1
17	KIT- INLET ASSEMBLY	70-0514	1
18	THERMAL RELIEF VALVE	22-0408	1
19	INLET BODY SEAL	26-0327	1
20	PUMP HEAD	N/A	1
21	KIT - NON-RETURN VALVE	70-0511	1
22	NON-RETURN VALVE SPRING	46-1332	1
23	KIT - OUTLET/BARB ASSEMBLY	70-0510	1
24	WATER SEAL (SEE KIT 70-0515)	SEE KIT	3
25	WATER SEAL WASHER (SEE KIT 70-0515)	SEE KIT	3
26	O-RING (SEE KIT 70-0515)	SEE KIT	3
27	LOCATING RING	46-1586	3
28	O-RING (SEE KIT 70-0515)	SEE KIT	3
29	OIL SEAL	26-0325	3
30	PLUNGER SPRING	N/A	3
31	PISTON	46-1587	3
32	SPRING DISK	N/A	3

REPLACEMENT KITS				
KIT #	DESCRIPTION	ITEMS	# OF ASSEMBLIES	# OF CYLINDERS
70-0512	KIT - INLET PLUG	11	3	3
70-0515	KIT - PACKINGS	24, 25, 26, 28	3, 3, 3, 3	3
70-0516	KIT - VALVES W/ O-RING	12	6	3